

Work Order ID 59533

June 7, 2010 10:33:13 AM



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Item ID: D206-549-013

Accept



Setup Start



Revision ID:

Stop



Item Name: Console Assembly

Start Date: 6/07/10 Start Qty: 5.00



Cust Item ID:

Required Date: 6/11/10 Req'd Qty: 5.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD206-549-013 CHG002

S 10/06/23

HJ for BG 10/06/23

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10-6-23 (4x) SP

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

S 10/06/23

(1x)

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Item ID: D206-549-013

Accept



Setup Start



Revision ID:

Stop



Item Name: Console Assembly

Start Date: 6/07/10 Start Qty: 5.00



Cust Item ID:

Required Date: 6/11/10 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-549-013 Location: <u>3D</u> <input type="checkbox"/> PPP Rev: <u>A</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

10.6.23

10/06/24

CL 10/6/24

Picklist Print

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Work Order ID: 59533

Parent Item: D206-549-013

Parent Item Name: Console Assembly

Comments: IPP Rev:A New Issue 06-01-03 JLM

Start Date: 6/07/10

Required Date: 6/11/10

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN960JD10L

NAS1149D0332J

Purchased

No

120

Each

3,795.000

14

70

Washer

Location

Loc Qty

Loc Code

ST348

3795

110985

3795

D206-547-043

Manufactured

No

120

Each

0.0000

1

5

Console High Slope

D206-547-11

Manufactured

No

120

Each

15.0000

2

10

Angle, Console

Location

Loc Qty

Loc Code

ST181

15

52600

15

D2163

Manufactured

No

120

Each

64.0000

1

5

Console Trim Angle

Location

Loc Qty

Loc Code

ST007

64

35583

13

37740

51

70
B59534 10-6-235

B32600 10-6-235

10
10-6-23 51 52

5

Picklist Print

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Work Order ID: 59533

Parent Item: D206-549-013

Parent Item Name: Console Assembly


Comments: IPP Rev:A New Issue 06-01-03 JLM

Start Date: 6/07/10

Required Date: 6/11/10

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS20470AD4-5  Rivet, Universal Head		Purchased	No			120	Each	1,921.000	28	140			

16-6-23

Location Loc Qty Loc Code

ST309	1500	
114761	1500	
ST319	421	
111916	121	
114718	300	

MS27039-1-08

Purchased

No

110

Each

1,481.000

14

70

Screw

Location Loc Qty Loc Code

ST291	1481	
110552	44	
110835	1237	
114718	200	

70

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Shop Packet Print

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REFERENCE ONLY

25.2 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D206-549-011	2 lbs 0.907 kg	0 in 0 m	0 lbs-in 0 kg-m	48.0 in 1.22 m	96.00 lbs-in 1.11 kg-m
D206-549-013	2 lbs 0.907 kg	0 in 0 m	0 lbs-in 0 kg-m	48.0 in 1.22 m	96.00 lbs-in 1.11 kg-m
D407-549-015	2 lbs 0.907 kg	0 in 0 m	0 lbs-in 0 kg-m	48.0 in 1.22 m	96.00 lbs-in 1.11 kg-m
D407-549-017	2 lbs 0.907 kg	0 in 0 m	0 lbs-in 0 kg-m	48.0 in 1.22 m	96.00 lbs-in 1.11 kg-m

25.3 PARTS LIST

For convenience, only the last three digits of the Part No. are listed on the top row of each table. The quantity of each component which is included in the D206-549-011 Avionics Console installation, for example, is as defined in the column labeled -011.

-011	-013	-015	-017	Part Number	Description
X				D206-549-011	LOW SLOPE CONSOLE INSTALLATION, 206
	X			D206-549-013	HIGH SLOPE CONSOLE INSTALLATION, 206
		X		D407-549-015	LOW SLOPE CONSOLE INSTALLATION, 407
			X	D407-549-017	HIGH SLOPE CONSOLE INSTALLATION, 407
REF	REF	REF	REF	D1038-58	FASTENER RAIL
REF	REF	REF	REF	D1038-58B	FASTENER RAIL, BLACK
1	1	1	1	D2163	CAP ANGLE
1				D206-547-041	206 LOW SLOPE CONSOLE ASSEMBLY
	1			D206-547-043	206 HIGH SLOPE CONSOLE ASSEMBLY
		1		D407-547-045	407 LOW SLOPE CONSOLE ASSEMBLY
			1	D407-547-047	407 HIGH SLOPE CONSOLE ASSEMBLY
2	2	2	2	D206-547-11	ANGLE
28	28	28	28	MS20470AD4-5	RIVET
14	14	16	16	AN960JD10L	WASHER
14	14	16	16	MS27039-1-08	SCREW

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries